



ARC WELDERS: SUNBELT ARC-400



DESCRIPTION/FEATURES

- The ARC-400 is a compact stud welding system for drawn arc and short cycle stud welding
- Welding materials: steel (unalloyed and alloyed), weldable special alloys, stainless steel
- Highest operational reliability and simple handling
- Excellent welding quality, high power – on time
- All important functions are indicated and controlled by LED
- Welding time continuously adjustable
- Protection of the unit in case of a fault on welding/control line cable and solenoid
- Light and handy, especially suitable for mobile use
- Compact construction, low weight
- Robust, powder coated metal housing
- Powder coated front-plate with screen print (scratch and abrasion-resistant), ensures longtime readability of all labeling

SPECIFICATIONS

Dimensions: 8"W x 10"H x 16"L	Welding Time: 40-350 ms, continuously adjustable
Weight: 60 lbs.	Stud Range: 12GA – 5/16"
Welding Current: 400 A	Weld Rate: up to 25 studs per minute
Fuse: 35 AT	Input: 230 70A, 460 25A, 60 Hz 3-Phase

PARTS LIST

DESCRIPTION	PART NO.	DESCRIPTION	PART NO.
System Complete	B-S4004	Gun Only (PHM-12)	B-80-35-2712
Power Unit Only	B-90-30-3032	Ground Cable	B-90-50-3010

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