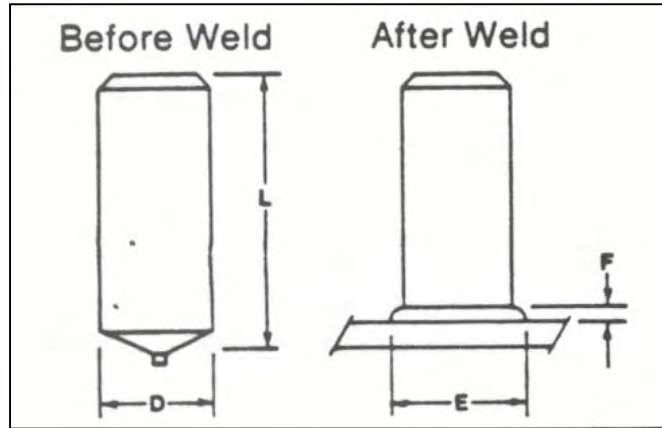




ALUMINUM FB WELDING PINS



SUNBELT aluminum FB (Full Base) welding pins are unthreaded fasteners. They are available in diameters from 1/4" through 1/2".

Typical Use: Heat transfer pins.

Length Specifications: Lengths available from minimums shown in specifications.

Material: Aluminum alloy 5000 Series.

Ferrules: All orders include ferrules, which are supplied with the studs are not sold individually.

To Order: Specify **FB**, quantity, **D**, **L(BW)**, material.

SPECIFICATIONS				
WELD BASE DIAMETER (NOM.) D	MINIMUM LENGTH		APPROXIMATE WELD BEAD DIMENSIONS	
	BEFORE WELD L(BW)	AFTER WELD (NOM.) L(AW)	DIAMETER E	HEIGHT F
1/4	11/16	1/2	13/32	1/8
5/16	11/16	1/2	15/32	5/32
3/8	13/16	5/8	5/8	3/16
7/16	7/8	11/16	21/32	7/32
1/2	7/8	11/16	3/4	1/4

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