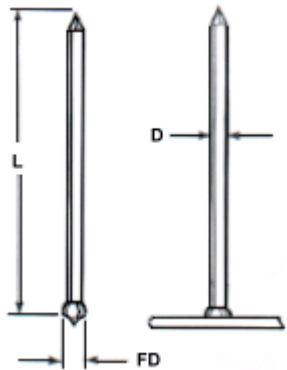




**WELD PINS: "SURE-FIRE" CD**

**To order or specify give:**  
 Product Code: **WP SF**      Diameter: Specify      Length: Specify **L**      Material: Specify



PIN			
SIZE	D	L	FD
12 GA	.105	AS REQUIRED	.175
10 GA	.135	AS REQUIRED	.195

<b>MATERIAL</b>	<b>LOW CARBON STEEL</b> C - 0.23% max.      P - 0.04% max. Mn - 0.90% max.      S - 0.05% max.	<b>STAINLESS STEEL</b> AISI grade - 302/304/305 std. Other grades available upon request.
<b>MECHANICAL PROPERTIES</b>	Tensile ..... 60,000 psi (min.) Yield ..... 50,000 psi (min.) Elongation ..... 20% (in 2 inches)	Values for various grades available upon request.
<b>PLATING</b>	Copper coating is standard	Does not apply to Stainless
<b>ANNEALING</b>	Can be annealed if required	Can be annealed if required

**APPLICATION**      Ideally suited for welding to surfaces covered with mill scale, rust or paint.

**WASHERS**      Self-Locking washers are available in a variety of sizes, shapes and materials.

[www.sunbeltstudwelding.com](http://www.sunbeltstudwelding.com)

**Sunbelt Stud Welding, Inc.**  
 6381 Windfern Road  
 Houston, Texas 77040-4915



**1-800-462-9353**  
**713-939-8903**  
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