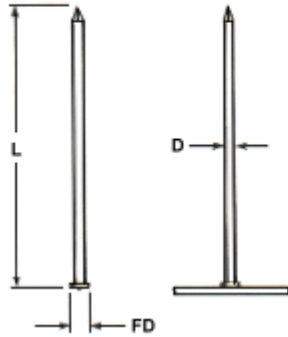




CD WELD PINS

To order or specify give:
 Product Code: **WP CD** Diameter: Specify Length: **L** Material: Specify



SIZE	PIN		
	D	STEEL FD	ALUM. FD
14GA	.080	.160	---
12 GA	.105	.180	.230
10 GA	.135	.195	.250
9 GA	.148	.230	---

MATERIAL	LOW CARBON STEEL C - 0.23% max. P - 0.04% max. Mn - 0.90% max. S - 0.05% max.	STAINLESS STEEL AISI grade - 302/304/305 std. Other grades available upon request.
MECHANICAL PROPERTIES	Tensile60,000 psi (min.) Yield50,000 psi (min.) Elongation.....20% (in 2 inches)	Values for various grades available upon request.
PLATING	Copper coating is standard on pins. Copper and other platings available upon customer request	Does not apply to Stainless
ANNEALING	Pins are annealed where required	Does not apply

APPLICATION This is the standard weld pin used for most applications.

WASHERS Self-Locking washers are available in a variety of sizes, shapes and materials.

MATERIAL	ALUMINUM Alloy - 1100-H14 standard. Other alloys available upon request
MECHANICAL PROPERTIES	Values for various alloys available upon request.

www.sunbeltstudwelding.com

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