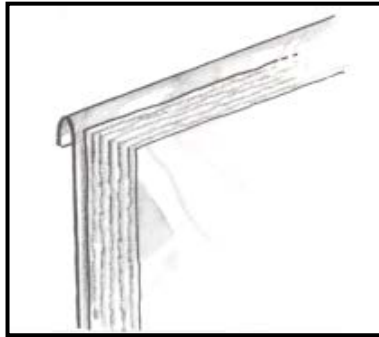
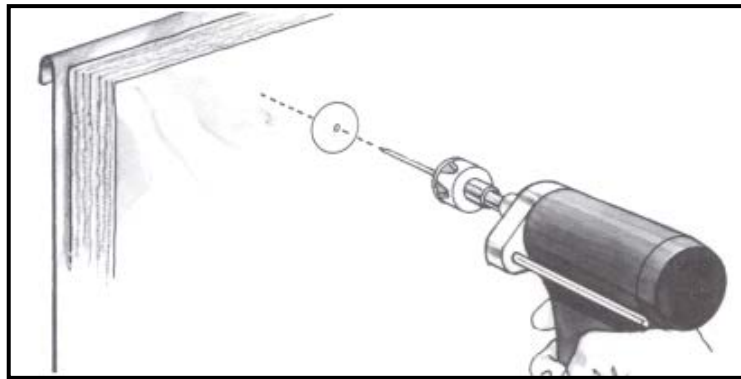




CUP HEAD PIN - APPLICATION

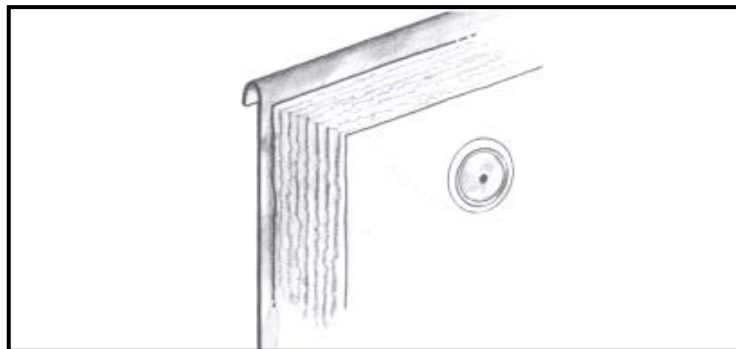


1. HANG INSULATION



2. PRESS CUPHEAD PIN THROUGH INSULATION.

Note: an insulating paper washer is required here when welding through foil faced insulation.



3. WELD IN PLACE TO COMPLETE INSTALLATION

www.sunbeltstudwelding.com

Sunbelt Stud Welding, Inc
6381 Windfern Road
Houston, Texas 77040-4915

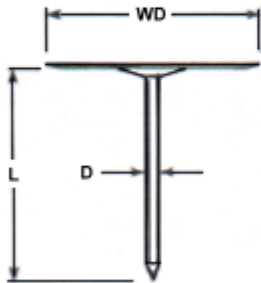


1-800-462-9353
713-939-8903
fax 713-939-9013



CUP HEAD PIN (CD)

To order or specify give:
 Product Code: **CHP** Diameter: Specify Length: Specify L Material: Specify



<i>PRODUCT</i>				
TYPE	D	WD	MIN L	MAX L
CL 10	.135	1.500	3/8	NO MAX.
CL 12	.105	1.500	3/8	NO MAX.
CS 12	.105	1.187	3/8	NO MAX.
CS 14	.080	1.187	3/16	2"

	<i>PIN</i>	<i>WASHER</i>
<i>MATERIALS</i>	LOW CARBON STEEL C - .23% max. P - .04% max. Mn - 0.90% max. S - 0.05% max.	LOW CARBON STEEL C - .23% max. P - .04% max. Mn - 0.90% max. S - 0.05% max.
<i>MECHANICAL PROPERTIES</i>	Values available upon request.	Values available upon request.
<i>PLATING</i>	Standard Pin is Galvanized. Copper Plating is available.	Standard Washer is Galvanized.

<i>BEVEL</i>	Washer edge is beveled to prevent cutting of insulation material
<i>STAINLESS STEEL</i>	Not standard, but available by special order.
<i>PAPER INSULATING WASHERS</i>	Available, upon request, for welding through foil faced insulation.

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 Houston, Texas 77040-4915

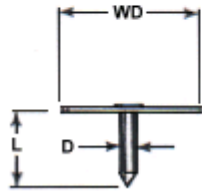


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 713-939-8903
 fax 713-939-9013



CUP HEAD PINS – CS-10

To order or specify give:
 Product Code: **CHP CS-10** Diameter: Specify Length: Specify **L** Material: Specify



PRODUCT			
TYPE	D	WD	MIN L
CS 10	.135	1.000	3/8

	PIN	WASHER
MATERIALS	LOW CARBON STEEL C - .23% max. P - .04% max Mn – 0.90% max. S – 0.05% max	LOW CARBON STEEL C - .23% max. P - .04% max. Mn – 0.90% max. S – 0.05% max.
MECHANICAL PROPERTIES	Values available upon request.	Values available upon request.
PLATING	Standard Pin is Galvanized.	Standard Washer is Galvanized.

APPLICATION This cup head pin is for use with DuroDyne auto feed welding resistance equipment.

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