

Stud Welding Equipment - Automatic Components

PAH-1 STUD WELDING GUN



PAH-1

Stud Welding Gun
for CD or Arc stud welding with automatic
stud feeding according to current standards

Technical Data	
Welding range	#4 to 5/16", dia. #4 to 5/16" (M3 to M8, dia. 3 to 8 mm)
Stud length	0.31" to 1.18" (8 to 30 mm)
Stud material	Mild steel, Stainless steel, Aluminum, Brass
Stroke	Adjustment range 0.20" (5 mm)
Welding cable	9.84' (3 m)
IP-Code	IP 20
Workplace noise level	> 90 dB (A) may occur during welding
Dimension L x W x H	11.61" x 2.36" x 6.70" (295 x 60 x 170 mm) without cable
Weight	3.09 lbs (1.4 kg) without cable
Order No	94-20-025
General Information	
Application	• Especially suitable for thin sheets (at least 0.5 mm)
Process variants	• Contact welding (optional) • Gap welding • Short cycle drawn arc welding
Advantages	
Structure	• Rigid casing made of impact-resistant plastic • Slide bearing for guiding the welding piston • Sealed welding piston guidance • Ergonomic design • Adjustable lift • Stud length convertible (up to 30 mm) • Mechanical structure tested in production • Electronically controlled



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