

SUNBELT STUD WELDING, INC.



CD-212P

CAPACITOR DISCHARGE
STUD WELDER

DESCRIPTION

The CD-212P is a state-of-the-art solid state capacitor discharge stud/pin welder. Its lightweight design increases portability but with the power to weld 1/4" diameter flanged studs.

The extremely short weld time of capacitor discharge process allows studs to be welded to material as thin as .015 without burn-through.

The unit is capable of welding mild steel, stainless and aluminum studs as well as cuphead pins.

FEATURES

- * Designed and built in U.S.A.
- * Light Weight
- * Safety Fault Shut Down
- * Recessed Control Panel
- * Circuit Breaker Protection

SPECIFICATIONS

DIMENSIONS:	8-1/2"H x 9"W x 11-3/4"D	MODE:	CONTACT GAP (OPTIONAL)
STUD RANGE:	14 GA.-1/4"	WELD RATE:	12 STUDS/MIN.
WEIGHT:	26 LBS.		
CAPACITANCE:	66,000 MFD	INPUT POWER:	110 VAC, 60 Hz
CHARGE:			20 AMPS
RANGE:	45-195 VDC		

PARTS LIST

DESCRIPTION	PART NO.	DESCRIPTION	PART NO.
SYSTEM COMPLETE	100-0117	GUN ONLY	300-0100
POWER UNIT ONLY	200-0025	GROUND CABLE	125-0100

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